

Established 1886



Reel of wire rope ready for delivery in mid-1930s.

## MISSION

*"...to build wire rope as good as it can be built, and to see that the user gets the satisfaction he has a right to expect. To safeguard his purchase from substitution and against possible accidents, to build uniformity into every strand so that the wear is uniform and the life is longer... we are proud of our product and want you to be happy in its use."*

Henry Martin Morrison  
Founder

Quality the First Time, Every Time

# COMMITMENT

Our commitment to producing the utmost in quality products remains as strong today as it was in the 19th century. Customer satisfaction, state-of-the-art technology, and pride in craftsmanship continue to be our company's hallmarks—the reasons why our customers can count on **Quality the First Time, Every Time**. Just the way Mr. Morrison would have wanted it.

## Committed to Quality

WW is certified to ISO 9001:2008 and API 9A by the American Petroleum Institute (API). We are also certified by the American Bureau of Shipping (ABS) and Lloyd's of London.

## Committed to the Consumer

We continue to support our customers by offering supply contracts and field evaluations of rope performance. We work with our customers to ensure maximum return of the investments made in wire rope systems.

## Committed to Service

We service the wire rope industry with a large warehouse network, while developing additional outlets for our products. In addition, we continue to train and educate consumers in the use and application of wire ropes.

*Wirerope Works, Inc. (WW) manufactures Bethlehem Wire Rope® to meet the exacting demands of modern lifting practices. The key to the success of Bethlehem Wire Rope is the total commitment WW makes to the lifting industry.*



**Owned by Americans. Made by Americans.**

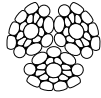
Wire rope products will break if abused, misused or overused. Consult industry recommendations and appropriate Standards before using. Wirerope Works, Inc. warrants all Bethlehem Wire Rope® and Strand products. However, any warranty, expressed or implied as to quality, performance or fitness for use of wire rope products is always premised on the condition that the published breaking strengths apply only to new, unused rope, that the mechanical equipment on which such products are used is properly designed and maintained, that such products are properly stored, handled, used and maintained, and properly inspected on a regular basis during the period of use. Wirerope Works, Inc. expressly prohibits the resale of worn, previously owned and used Bethlehem Wire Rope and Strand products. Immediately following removal from service, all wire rope products are to be properly disposed of in accordance with applicable municipal, state, and federal guidelines. Manufacturer shall not be liable for consequential or incidental damages or secondary charges including but not limited to personal injury, labor costs, and a loss of profits resulting from the use of worn, previously owned and used products. Manufacturer shall not be liable for consequential or incidental damages or secondary charges including but not limited to personal injury, labor costs, a loss of profits resulting from the use of said products or from said products being incorporated in or becoming a component of any product.

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# Bethlehem Wire Rope®

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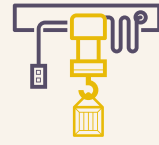
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\*RR: Rotation Resistant

\*AL: Alternate Lay

\*BXL: Plastic Infused Wire Rope

\*SFP: Super Flex Pac

Contact your Bethlehem Wire Rope distributor or Bethlehem Sales/Engineering for guidance on your specific equipments.



# Bethlehem Wire Rope®



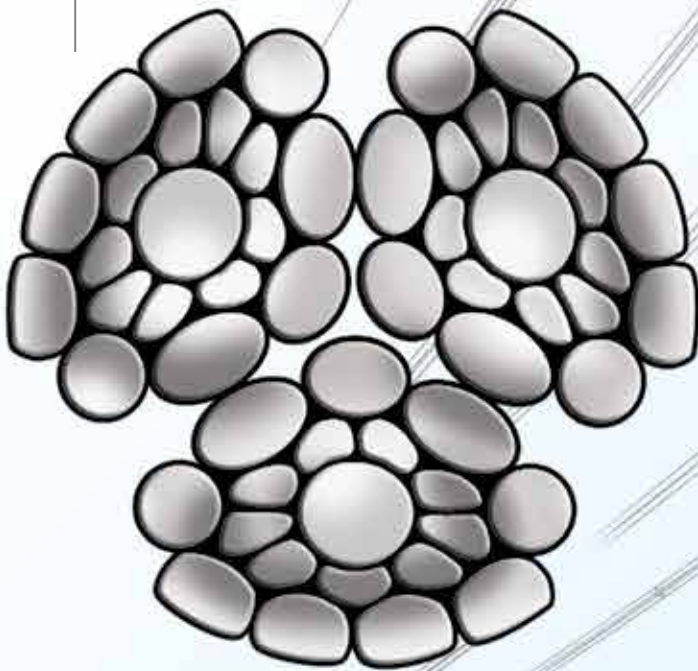
## 3 Strand ROEPAC Compacted Rope

### Benefits

- \_High breaking strength
- \_Good abrasion resistance
- \_Resistant to drum crushing

### Applications

Line Pulling; Guy Lines



**Finish:** Bright 3/8 to 1-1/8"

**Direction:** Right

**Lay Type:** Regular

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	tons	kN
3/8		0.30	0.44	8.40	74.7
	10	0.33	0.49	9.26	82.4
	11	0.40	0.60	11.2	99.6
7/16		0.41	0.61	11.4	101
	12	0.48	0.71	13.3	118
1/2		0.54	0.81	14.8	132
	13	0.57	0.85	15.5	138
	14	0.66	0.98	18.0	160
9/16		0.68	1.01	18.7	166
	15	0.75	1.12	20.6	183
5/8		0.77	1.14	21.7	193
	17	0.88	1.31	24.9	222
	18	0.99	1.47	27.9	248
	19	1.10	1.64	31.0	276
3/4		1.12	1.67	31.1	277
	20	1.23	1.83	34.3	305
	22	1.49	2.22	41.5	369
7/8		1.57	2.33	42.1	375
	24	1.83	2.72	49.1	437
1		2.07	3.08	54.7	487
	26	2.17	3.23	57.3	510
	28	2.52	3.75	66.5	592
1 1/8		2.56	3.81	68.9	613



3x19

3 Strand Roepac—Compacted Rope

Contact your Bethlehem Wire Rope® distributor for sizes not shown.



# Bethlehem Wire Rope®



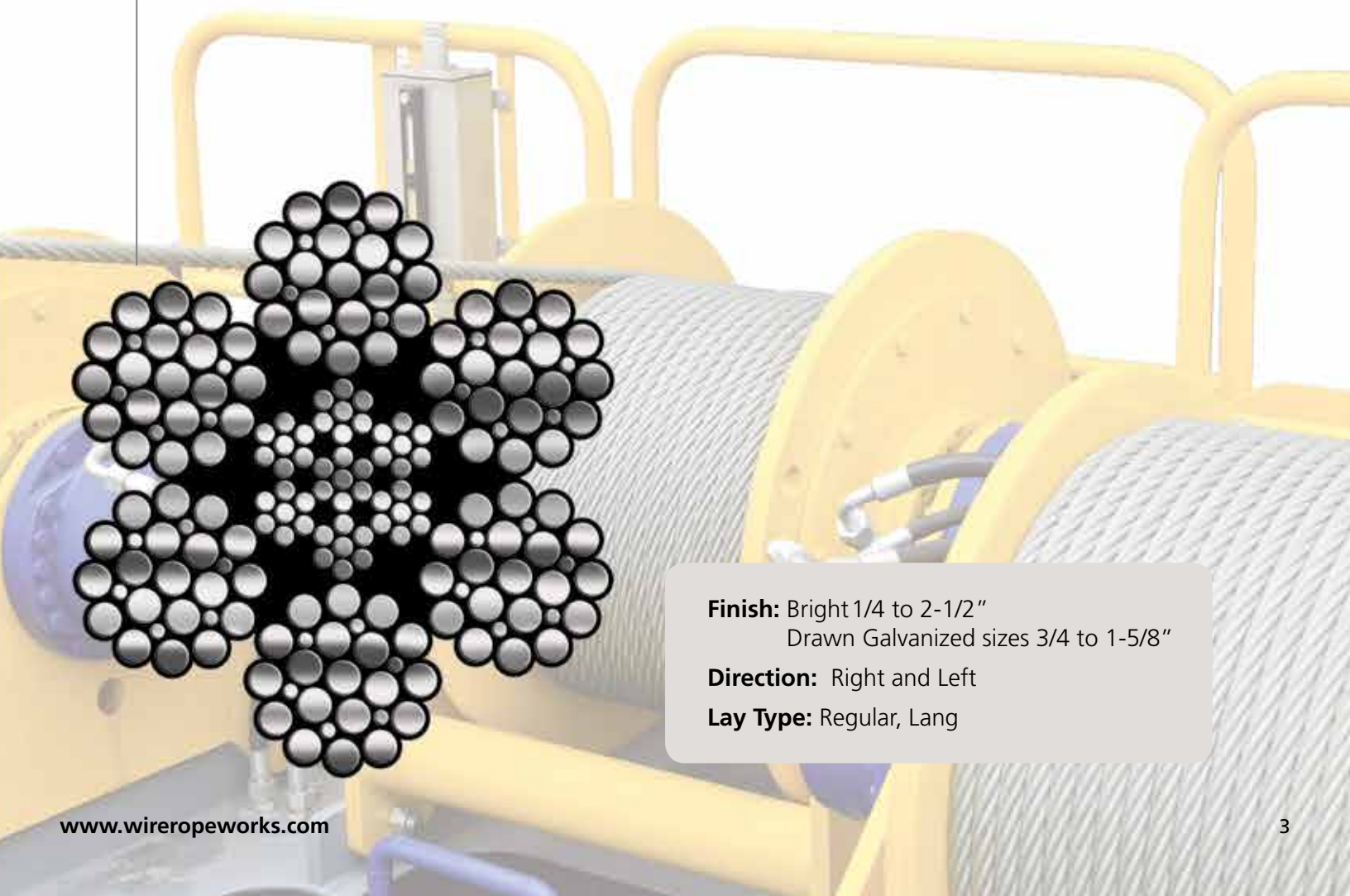
## 6x19 Class **Bright/Drawn Galvanized IWRC**

### Benefits

- \_ Good flexibility
- \_ Good abrasion resistance
- \_ Good rope for producing slings

### Applications

Mobile and Overhead Cranes; Winch Line

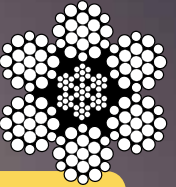


**Finish:** Bright 1/4 to 2-1/2"  
Drawn Galvanized sizes 3/4 to 1-5/8"

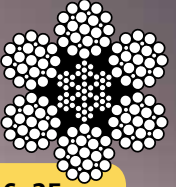
**Direction:** Right and Left

**Lay Type:** Regular, Lang

Diameter		Approx. Weight		Minimum Breaking Strength				FIBER CORE	Approx. Weight	Minimum Breaking Strength	
				EIP/1960		EIP/2160				EIP/1960	
inches	mm	lbs/ft.	kg/m	tons	kN	tons	kN		lbs/ft.	tons	kN
1/4		0.12	0.18	3.40	30.2	3.74	33.3	0.11	3.01	26.8	
	7	0.15	0.22	4.13	36.7	4.54	40.4				
5/16		0.18	0.27	5.27	46.9	5.80	51.6	0.16	4.69	41.7	
	8	0.19	0.28	5.35	47.6	5.89	52.4				
	9	0.23	0.34	6.78	60.3	7.45	66.3				
3/8		0.26	0.39	7.55	67.2	8.30	73.8	0.24	6.71	59.7	
	10	0.29	0.43	8.32	74.0	9.15	81.4				
	11	0.34	0.51	10.1	89.9	11.1	98.8				
7/16		0.35	0.52	10.2	90.7	11.2	99.6	0.32	9.10	81.0	
	12	0.41	0.61	11.9	106	13.1	117				
1/2		0.46	0.68	13.3	118	14.6	130	0.42	11.8	105	
	13	0.48	0.71	13.9	124	15.3	136				
	14	0.56	0.83	16.2	144	17.8	158				
9/16		0.59	0.88	16.8	149	18.5	165	0.53	14.9	133	
	15	0.65	0.97	18.5	165	20.4	181				
5/8		0.72	1.07	20.6	183	22.7	202	0.66	18.4	164	
	17	0.83	1.24	23.6	210	26.0	231				
	18	0.93	1.38	26.5	236	29.1	259				
3/4		1.04	1.55	29.4	262	32.4	288	0.95	26.2	233	
	20	1.15	1.71	32.4	288	35.6	317				
7/8		1.42	2.11	39.8	354	43.8	390	1.29	35.4	315	
	24	1.66	2.47	46.4	413	51.1	455				
1		1.85	2.75	51.7	460	56.9	506				
	26	1.94	2.89	54.2	482	59.6	530	1.68	46.0	409	
	28	2.25	3.35	62.8	559	69.1	615				
1 1/8		2.34	3.48	65.0	578	71.5	636				
	30	2.58	3.84	71.6	637	78.8	701	2.13	57.9	515	
1 1/4		2.89	4.30	79.9	711	87.9	782				
	32	2.94	4.38	81.2	722	89.3	794	2.63	71.1	633	
	34	3.31	4.93	91.6	815	101	899				
1 3/8		3.50	5.21	96.0	854	106	943				
	36	3.72	5.54	102	907	112	996	3.18	85.5	761	
	38	4.14	6.16	114	1014	125	1112				
1 1/2		4.16	6.19	114	1014	125	1112				
	40	4.59	6.83	126	1120	138	1228	3.78	101	899	
1 5/8		4.88	7.26	132	1174	146	1299				
	42	5.05	7.51	137	1219	150	1335				
	43	5.30	7.89	143	1272	158	1406	4.44	118	1050	
1 3/4		5.67	8.44	153	1361	169	1504				
	46	6.07	9.03	164	1459	180	1601				
1 7/8		6.50	9.67	174	1548	192	1708	5.15	136	1210	
	48	6.60	9.82	177	1575	194	1726				
	50	7.16	10.7	192	1708	211	1877				
2		7.39	11.0	198	1762	217	1931	5.91	155	1379	
	52	7.74	11.5	207	1842	228	2028				
	53	8.04	12.0	216	1922	237	2109				
2 1/8		8.35	12.4	221	1966	244	2171	7.60	197	1753	
	55	8.67	12.9	229	2037	252	2242				
	56	8.99	13.4	238	2117	262	2331				
2 1/4		9.36	13.9	247	2198	272	2420	8.52	220	1957	
	58	9.64	14.3	254	2260	280	2491				
	59	9.98	14.9	263	2340	290	2580				
2 3/8		10.4	15.5	274	2438	302	2687	9.49	244	2171	
	61	10.6	15.8	280	2491	308	2740				
	62	11.0	16.4	289	2571	318	2829				
2 1/2		11.6	17.3	302	2687	332	2954	10.50	269	2393	



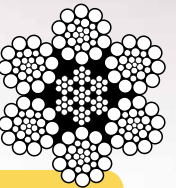
6x19W



6x25



6x25FC



6x26

6x19 Class Bright/Drawn Galvanized IWRC

Contact your Bethlehem Wire Rope® distributor for sizes not shown.







# Bethlehem Wire Rope®



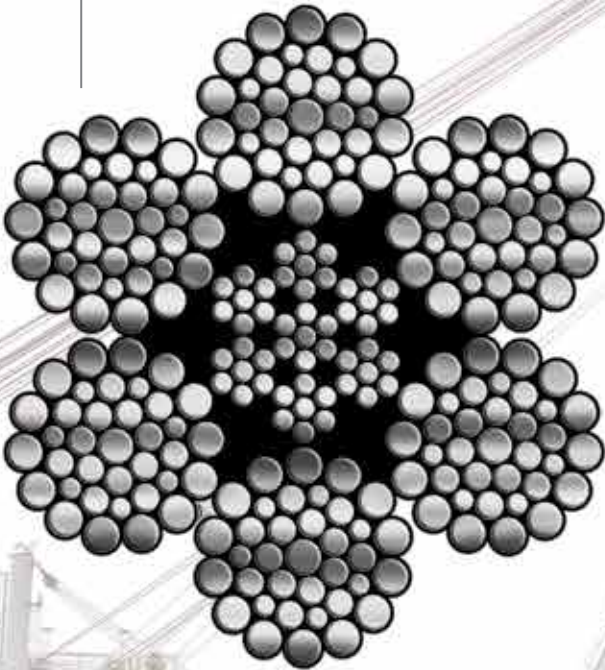
## 6x36 Class **Bright/Drawn Galvanized IWRC**

### Benefits

- \_6x36 construction is excellent for winch line and crane rope
- \_6x41 construction excellent for ladle crane rope with No-Melt Lube
- \_Very good for sling production
- \_Very good fatigue resistance

### Applications

Mobile Cranes; Overhead and Gantry Cranes;  
Ladle Cranes; Container Cranes; Winch Line



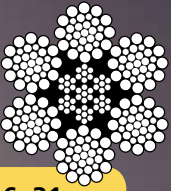
**Finish:** Bright 1/4 to 6"  
Drawn Galvanized sizes 3/4 to 4-1/2"

**Direction:** Regular or Lang

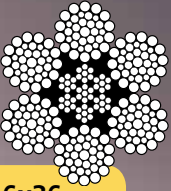
**Lay Type:** Right and Left

**Available:** Bethlehem No-Melt Lube

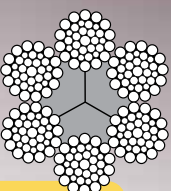
Diameter		Approx. Weight		Minimum Breaking Strength				FIBER CORE	Approx. Weight	Minimum Breaking Strength	
				EIP/1960		EEIP/2160				EIP/1960	
inches	mm	lbs/ft.	kg/m	tons	kN	tons	kN		lbs/ft.	tons	kN
1/4		0.12	0.18	3.40	30.2	3.74	33.3	0.11	3.01	26.8	
	7	0.15	0.22	4.13	36.7	4.54	40.4				
5/16		0.18	0.27	5.27	46.9	5.80	51.6	0.16	4.69	41.7	
	8	0.19	0.28	5.35	47.6	5.89	52.4				
	9	0.23	0.34	6.78	60.3	7.45	66.3				
3/8		0.26	0.39	7.55	67.2	8.30	73.8	0.24	6.71	59.7	
	10	0.29	0.43	8.32	74.0	9.15	81.4				
	11	0.34	0.51	10.1	89.9	11.1	98.8				
7/16		0.35	0.52	10.2	90.7	11.2	99.6	0.32	9.10	81.0	
	12	0.41	0.61	11.9	106	13.1	117				
1/2		0.46	0.68	13.3	118	14.6	130	0.42	11.8	105	
	13	0.48	0.71	13.9	124	15.3	136				
	14	0.56	0.83	16.2	144	17.8	158				
9/16		0.59	0.88	16.8	149	18.5	165	0.53	14.9	133	
	15	0.65	0.97	18.5	165	20.4	181				
5/8		0.72	1.07	20.6	183	22.7	202	0.66	18.4	164	
	17	0.83	1.24	23.6	210	26.0	231				
	18	0.93	1.38	26.5	236	29.1	259				
3/4		1.04	1.55	29.4	262	32.4	288	0.95	26.2	233	
	20	1.15	1.71	32.4	288	35.6	317				
7/8		1.42	2.11	39.8	354	43.8	390	1.29	35.4	315	
	24	1.66	2.47	46.4	413	51.1	455				
1		1.85	2.75	51.7	460	56.9	506	1.68	46.0	409	
	26	1.94	2.89	54.2	482	59.6	530				
	28	2.25	3.35	62.8	559	69.1	615				
1 1/8		2.34	3.48	65.0	578	71.5	636	2.13	57.9	515	
	30	2.58	3.84	71.6	637	78.8	701				
1 1/4		2.89	4.30	79.9	711	87.9	782	2.63	71.1	633	
	32	2.94	4.38	81.2	722	89.3	794				
	34	3.31	4.93	91.6	815	101	899				
1 3/8		3.50	5.21	96.0	854	106	943	3.18	85.5	761	
	36	3.72	5.54	102	907	112	996				
	38	4.14	6.16	114	1014	125	1112				
1 1/2		4.16	6.19	114	1014	125	1112	3.78	101	899	
	40	4.59	6.83	126	1120	138	1228				
1 5/8		4.88	7.26	132	1174	146	1299	4.44	118	1050	
	42	5.05	7.51	137	1219	150	1335				
	43	5.30	7.89	143	1272	158	1406				
1 3/4		5.67	8.44	153	1361	169	1504	5.15	136	1210	
	46	6.07	9.03	164	1459	180	1601				
1 7/8		6.50	9.67	174	1548	192	1708	5.91	155	1379	
	48	6.60	9.82	177	1575	194	1726				
	50	7.16	10.7	192	1708	211	1877				
2		7.39	11.0	198	1762	217	1931	6.73	176	1566	
	52	7.74	11.5	207	1842	228	2028				
	53	8.04	12.0	216	1922	237	2109				
2 1/8		8.35	12.4	221	1966	244	2171	7.60	197	1753	



6x31



6x36



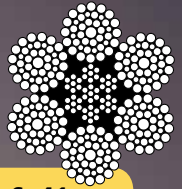
6x36FC

6x36 Class Bright/Drawn Galvanized IWRC

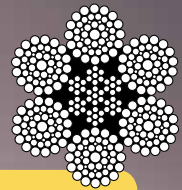
Contact your Bethlehem Wire Rope® distributor for sizes not shown.



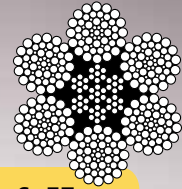
Diameter		Approx. Weight		Minimum Breaking Strength				FIBER CORE	Approx. Weight		Minimum Breaking Strength	
				EIP/1960		EIP/2160			lbs/ft.	EIP/1960		
inches	mm	lbs/ft.	kg/m	tons	kN	tons	kN			tons	kN	
	55	8.67	12.9	229	2037	252	2242					
	56	8.99	13.4	238	2117	262	2331					
2 1/4		9.36	13.9	247	2198	272	2420	8.52	220	1957		
	58	9.64	14.3	254	2260	280	2491					
	59	9.98	14.9	263	2340	290	2580					
2 3/8		10.4	15.5	274	2438	302	2687	9.49	244	2171		
	61	10.6	15.8	280	2491	308	2740					
	62	11.0	16.4	289	2571	318	2829					
2 1/2		11.6	17.3	302	2687	332	2954	10.50	269	2393		
	64	11.8	17.6	307	2731	337	2998					
	65	12.2	18.2	316	2811	348	3096					
2 5/8		12.8	19.0	331	2945	364	3238					
	68	13.3	19.8	344	3060	379	3372					
	69	13.7	20.4	354	3149	390	3470					
2 3/4		14.0	20.8	361	3212	397	3532					
	71	14.5	21.6	373	3319	410	3648					
	72	14.9	22.2	384	3416	422	3754					
2 7/8		15.3	22.8	392	3488	432	3843					
	74	15.7	23.4	403	3585	443	3941					
	75	16.1	24.0	413	3674	455	4048					
3		16.6	24.7	425	3781	468	4164					
	77	17.0	25.3	434	3861	477	4244					
	78	17.4	25.9	445	3959	490	4359					
3 1/8		18.0	26.8	458	4075	504	4484					
	81	18.7	27.8	477	4244	525	4671					
	82	19.2	28.6	489	4351	538	4786					
3 1/4		19.5	29.0	492	4377	543	4831					
	84	20.2	30.1	509	4528	560	4982					
	85	20.7	30.8	522	4644	574	5107					
3 3/8		21.0	31.3	529	4706	582	5178					
	87	21.6	32.1	545	4849	599	5329					
	88	22.1	32.9	557	4956	613	5454					
3 1/2		22.7	33.8	564	5018	621	5525					
	90	23.3	34.7	578	5142	636	5658					
	91	23.8	35.4	591	5258	650	5783					
3 5/8		24.3	36.2	602	5356	663	5899					
	93	24.8	36.9	614	5463	676	6014					
	94	25.3	37.6	627	5578	690	6139					
3 3/4		26.0	38.7	641	5703	705	6272					
	97	27.0	40.2	650	5783	715	6361					
	98	27.5	40.9	663	5899	730	6495					
	99	28.1	41.8	677	6023	745	6628					
4		29.6	44.0	713	6343	784	6975					
	102	29.8	44.3	719	6397	790	7028					
	104	31.0	46.1	747	6646	822	7313					
	106	32.2	47.9	776	6904	854	7598					
4 1/4		33.3	49.6	799	7109	879	7820					
	109	34.0	50.6	815	7251	896	7972					



6x41



6x49

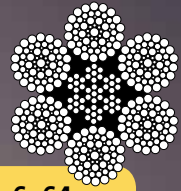


6x57

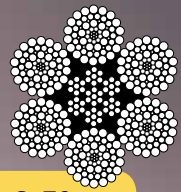
6x36 Class Bright/Drawn Galvanized IWRC

Contact your Bethlehem Wire Rope distributor for sizes not shown.

Diameter		Approx. Weight		Minimum Breaking Strength			
				EIP/1960		EEIP/2160	
inches	mm	lbs/ft.	kg/m	tons	kN	tons	kN
4 1/2	111	35.2	52.4	845	7518	929	8265
	113	36.5	54.3	876	7794	963	8568
	115	37.4	55.7	888	7900	977	8692
	117	37.9	56.4	899	7998	989	8799
	119	39.2	58.3	930	8274	1023	9101
4 3/4	121	40.5	60.3	963	8568	1059	9422
	123	41.7	62.1	981	8728	1079	9600
	125	41.9	62.4	987	8781	1085	9653
	128	43.3	64.4	1020	9075	1122	9982
5	130	44.8	66.7	1053	9368	1158	10302
	132	46.2	68.8	1078	9591	1186	10552
	134	46.4	69.0	1085	9653	1194	10623
	136	47.8	71.1	1097	9760	1207	10738
5 1/4	138	49.3	73.4	1108	9858	1219	10845
	141	49.8	74.1	1120	9964	1232	10961
	143	50.2	74.7	1131	10062	1244	11068
	145	51.7	76.9	1165	10365	1281	11397
5 1/2	147	53.3	79.3	1199	10667	1319	11735
	149	54.5	81.1	1219	10845	1341	11931
	151	55.5	82.6	1242	11050	1366	12153
	153	57.1	85.0	1277	11361	1405	12500
5 3/4	155	58.7	87.4	1313	11681	1445	12856
	157	59.6	88.7	1320	11744	1452	12918
	159	60.4	89.9	1337	11895	1471	13087
	161	62.0	92.3	1374	12224	1511	13443
6	163	63.7	94.8	1411	12553	1552	13808
	165	65.0	96.7	1426	12687	1569	13959



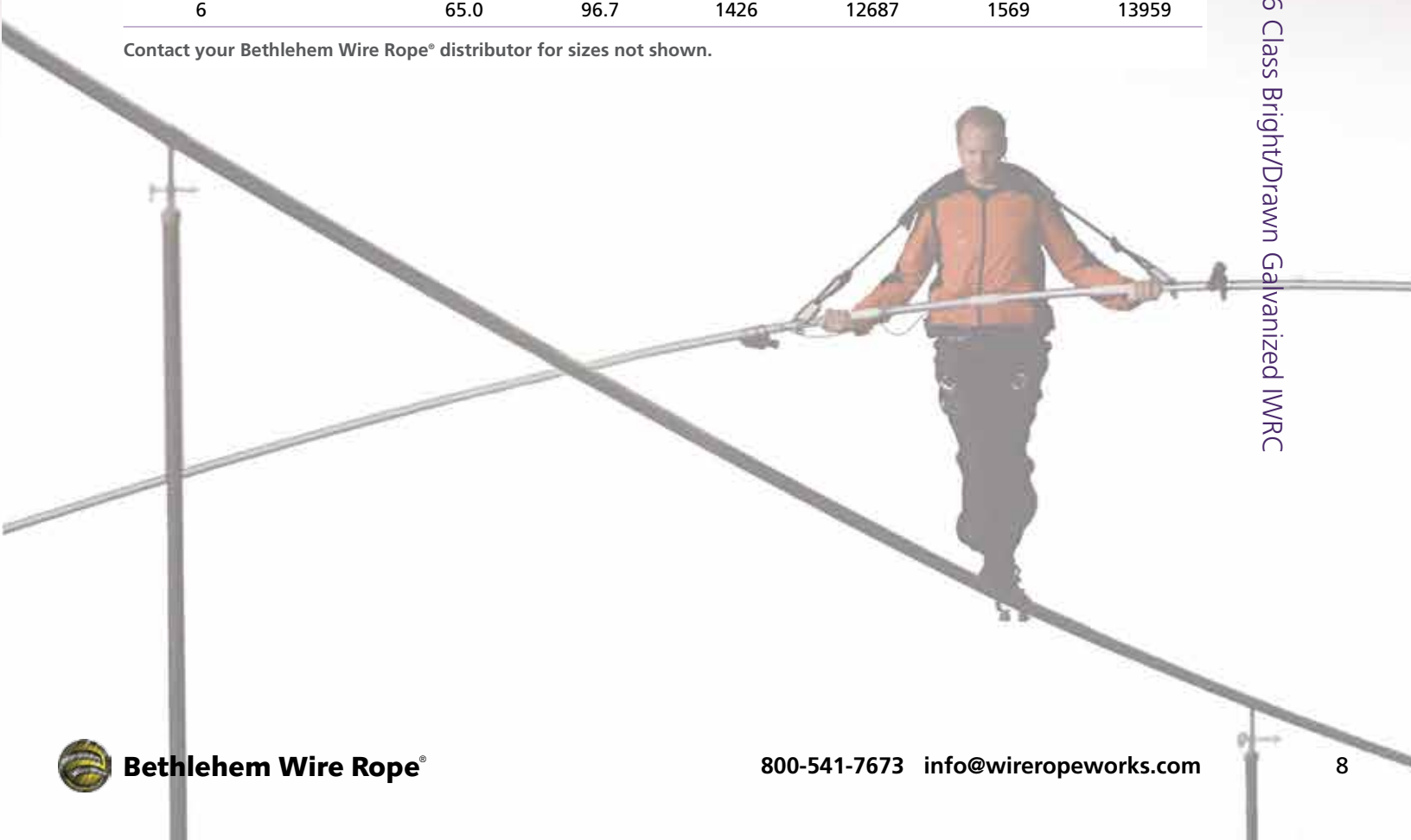
6x64



6x70

6x36 Class Bright/Drawn Galvanized IWRC

Contact your Bethlehem Wire Rope® distributor for sizes not shown.





# Bethlehem Wire Rope®



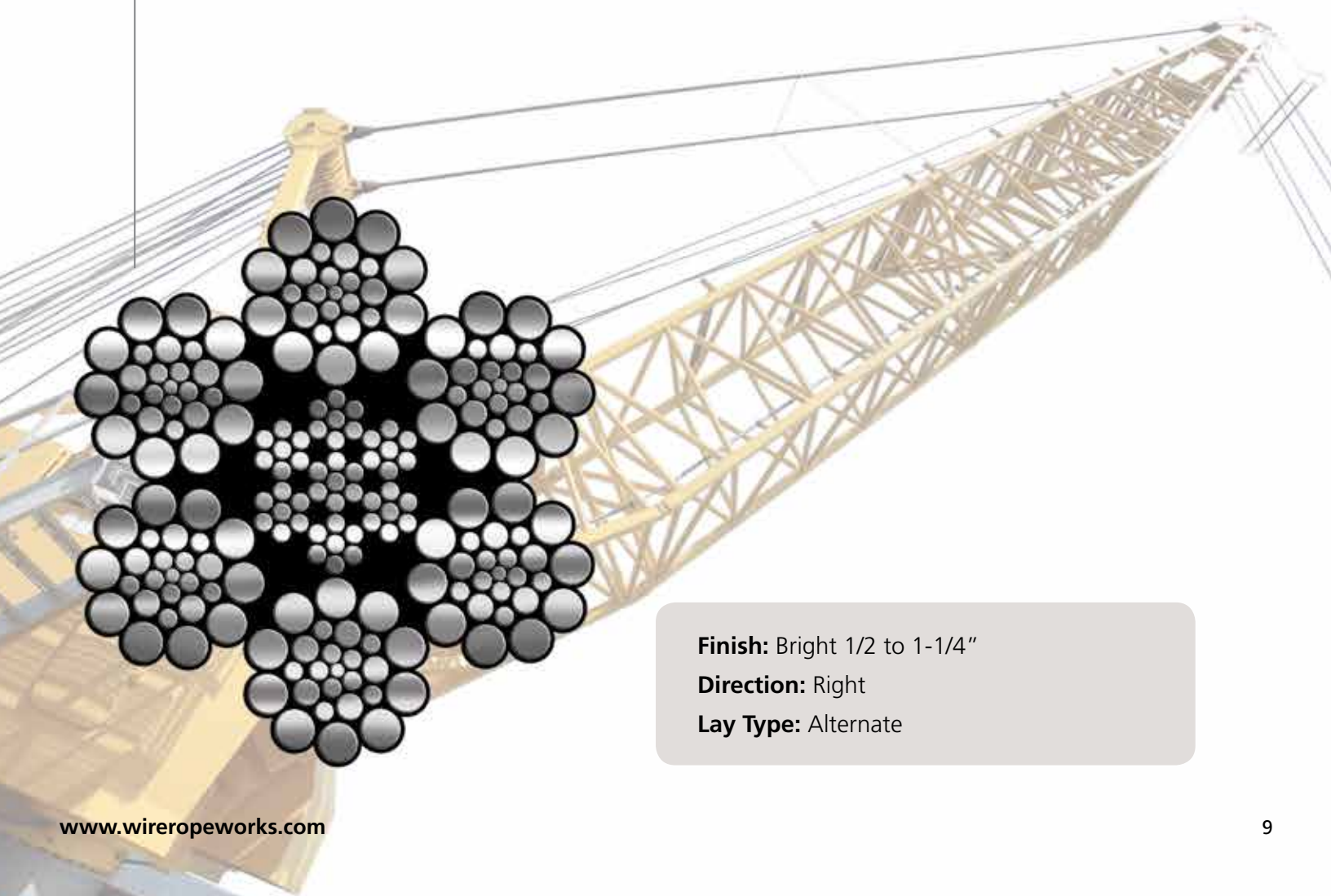
## 6x26 Alternate Lay IWRC

### Benefits

- \_ Good flexibility
- \_ Good abrasion resistance
- \_ Good for boom hoist rope

### Applications

Clamshells; Mobile Cranes

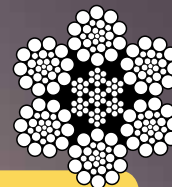


**Finish:** Bright 1/2 to 1-1/4"

**Direction:** Right

**Lay Type:** Alternate

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	EEIP/2160	
				tons	kN
1/2		0.46	0.68	13.3	118
	13	0.48	0.71	13.9	124
	14	0.56	0.83	16.2	144
9/16		0.59	0.88	16.8	149
	15	0.65	0.97	18.5	165
5/8		0.72	1.07	20.6	183
	17	0.83	1.24	23.6	210
	18	0.93	1.38	26.5	236
3/4		1.04	1.55	29.4	262
	20	1.15	1.71	32.4	288
7/8		1.42	2.11	39.8	354
	24	1.66	2.47	46.4	413
1		1.85	2.75	51.7	460
	26	1.94	2.89	54.2	482
	28	2.25	3.35	62.8	559
1 1/8		2.34	3.48	65.0	578
	30	2.58	3.84	71.6	637
1 1/4		2.89	4.30	79.9	711



6x26

Contact your Bethlehem Wire Rope® distributor for sizes not shown.

Alternate Lay, sometimes referred to as reverse lay, is a stranded rope where the type of lay of the outer strands is alternately regular lay followed by lang lay such that three of the outer strands are regular lay and three are lang lay.

Alternate lay wire rope has the extra flexibility of lang lay in combination with the structural stability of regular lay. It unites the best features of both types of wire rope.



6x26 Alternate Lay IWRC





# Bethlehem Wire Rope®



## 6 PAC **Bright** IWRC Compacted Strands

### Benefits

- \_Compacted strands for higher breaking strength
- \_Extended rope life
- \_Very good resistance to bending fatigue
- \_Superior abrasion resistance

### Applications

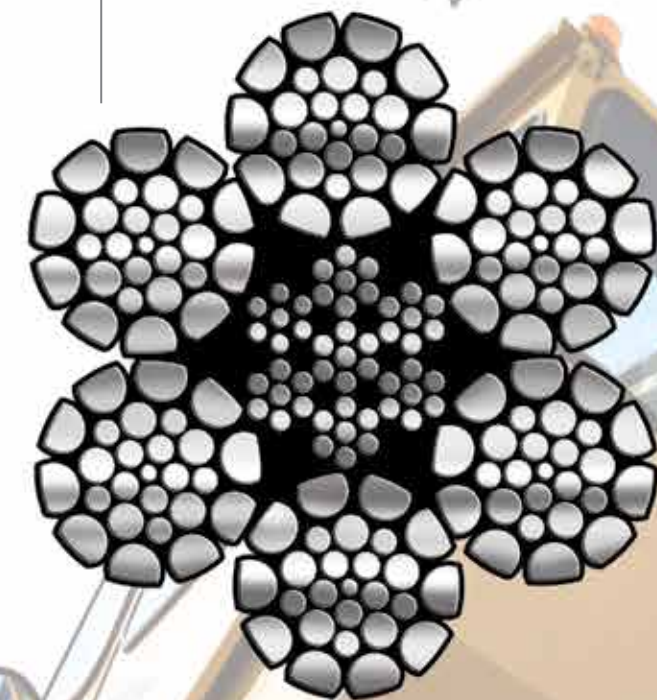
Off-Shore and Mobile Crane Boom Hoist;  
Overhead and Gantry Cranes; Ladle Cranes;  
Container Cranes; Winch Line

**Finish:** Bright and Drawn Galvanized  
1/2 to 2-3/4"

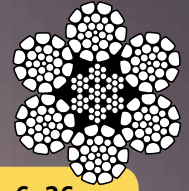
**Direction:** Right and Left

**Lay Type:** Regular

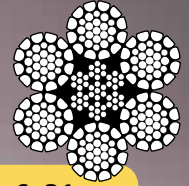
**Available:** Bethlehem No-Melt Lube



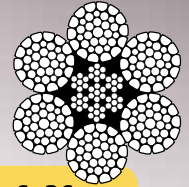
Diameter		Approx. Weight		Minimum Breaking	
inches	mm	lbs/ft.	kg/m	EEIP/2160	
				tons	kN
1/2		0.49	0.73	14.6	130
	13	0.51	0.76	15.3	136
	14	0.60	0.89	17.8	158
9/16		0.63	0.94	18.5	165
	15	0.69	1.03	20.4	181
5/8		0.78	1.16	22.7	202
	17	0.89	1.32	26.0	231
	18	1.00	1.49	29.1	259
3/4		1.13	1.68	32.4	288
	20	1.24	1.85	35.6	317
7/8		1.54	2.29	43.8	390
	24	1.80	2.68	51.1	455
1		2.00	2.98	56.9	506
	26	2.10	3.13	59.6	530
	28	2.43	3.62	69.1	615
1 1/8		2.54	3.78	71.5	636
	30	2.80	4.17	78.8	701
1 1/4		3.14	4.67	87.9	782
	32	3.19	4.75	89.3	794
	34	3.60	5.36	101	899
1 3/8		3.80	5.65	106	943
	36	4.04	6.01	112	996
	38	4.49	6.68	125	1112
1 1/2		4.50	6.70	125	1112
	40	4.96	7.38	138	1228
1 5/8		5.27	7.84	146	1299
	42	5.46	8.13	150	1335
	43	5.72	8.51	158	1406
1 3/4		6.12	9.11	169	1504
	46	6.55	9.75	180	1601
1 7/8		7.02	10.4	192	1708
	48	7.13	10.6	194	1726
	50	7.74	11.5	211	1877
2		7.98	11.9	217	1931
	52	8.36	12.4	228	2028
	53	8.96	13.3	237	2109
2 1/8		9.02	13.4	244	2171
	55	9.36	13.9	252	2242
	56	9.71	14.4	262	2331
2 1/4		10.1	15.0	272	2420
	58	10.4	15.5	280	2491
	59	10.8	16.1	290	2580
2 3/8		11.2	16.7	302	2687
	61	11.4	17.0	308	2740
	62	11.9	17.7	318	2829
2 1/2		12.5	18.6	332	2954
	64	12.7	18.9	337	2998
	65	13.2	19.6	348	3096
2 5/8		13.8	20.5	364	3238
	68	14.4	21.4	379	3372
	69	14.8	22.0	390	3470
2 3/4		15.1	22.5	397	3532



**6x26**



**6x31**



**6x36**

6 PAC Bright IWRC—Compacted Strands

Contact your Bethlehem Wire Rope® distributor for sizes not shown.







# Bethlehem Wire Rope®



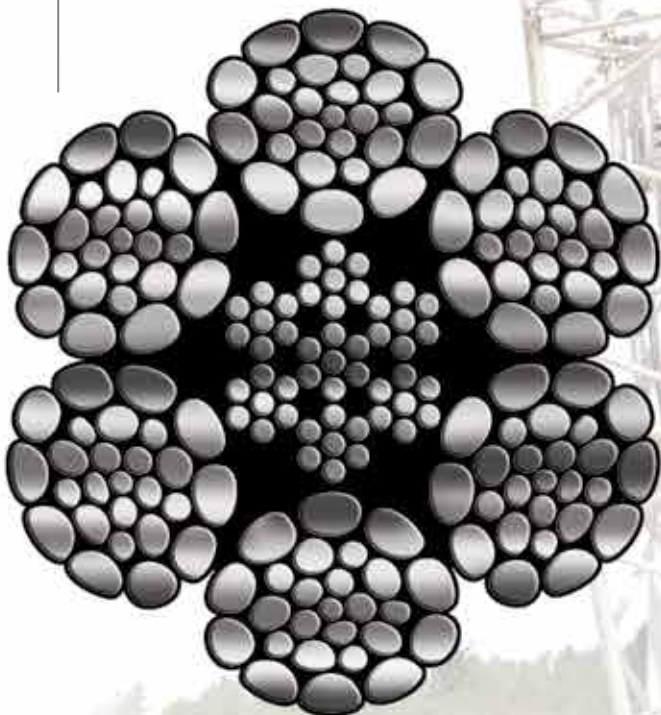
## SUPER-PAC 6 IWRC Double Compacted

### Benefits

- \_Double compacted rope, strands & rope
- \_Very high breaking strength
- \_Excellent resistance to crushing
- \_Excellent service life in severe conditions

### Applications

Off-Shore and Mobile Crane Boom Hoists;  
Dredging; Winch Lines

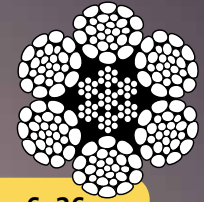


**Finish:** Bright 1/2 to 1-3/8"

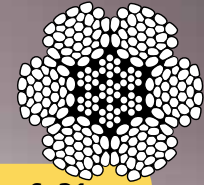
**Direction:** Right

**Lay Type:** Regular

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	tons	kN
1/2		0.65	0.97	18.0	160
	13	0.68	1.01	19.0	169
9/16	14	0.79	1.18	22.0	196
	15	0.89	1.32	25.6	228
5/8		1.00	1.48	29.0	258
	17	1.15	1.71	33.3	296
	18	1.29	1.92	37.0	329
3/4	19	1.42	2.11	39.8	354
		1.43	2.13	40.0	356
	20	1.58	2.35	44.1	392
7/8	22	1.91	2.84	51.0	454
		1.92	2.86	52.0	463
1	24	2.24	3.33	60.6	539
		2.42	3.60	68.0	605
	26	2.54	3.78	71.3	634
1 1/8	28	2.94	4.38	81.6	726
		2.96	4.40	85.0	756
1 1/4	30	3.26	4.85	93.7	834
		3.51	5.22	100	890
1 3/8	32	3.57	5.31	102	907
	34	4.03	6.00	114	1014
		4.28	6.37	120	1068



6x26



6x31

Contact your Bethlehem Wire Rope® distributor for sizes not shown.



Super-Pac 6 IWRC—Double Compacted





# Bethlehem Wire Rope®



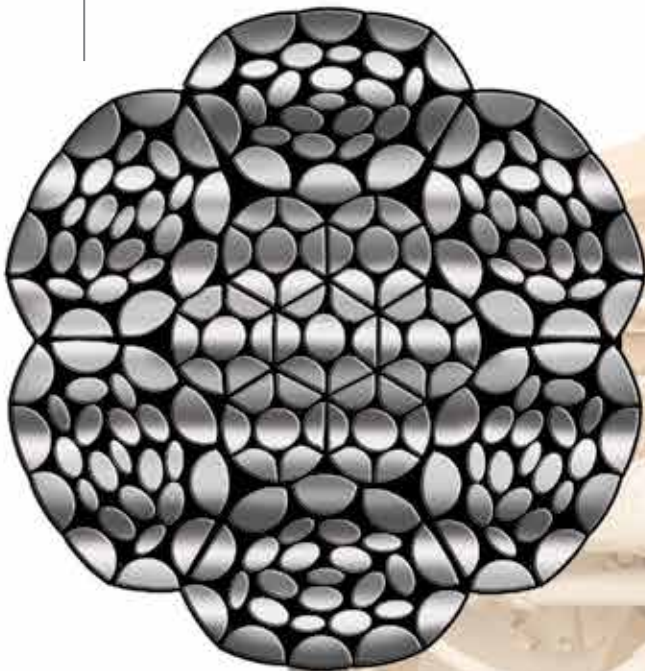
## TRIPLE-PAC 6 IWRC Triple Compacted

### Benefits

- \_Triple compacted rope, strands, core and rope
- \_Ultra high breaking strength
- \_Superior resistance to drum crushing
- \_Very good resistance to bending fatigue

### Applications

Off-Shore and Mobile Crane Boom Hoist; Winch Line



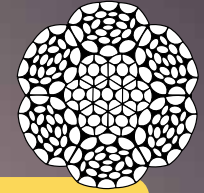
**Finish:** Bright 1/2 to 1-1/2"

**Direction:** Right

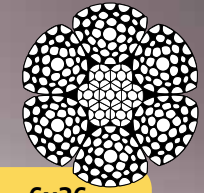
**Lay Type:** Regular

**Available:** Bethlehem No-Melt Lube

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	tons	kN
1/2		0.54	0.81	18.0	160
	13	0.57	0.85	18.9	168
	14	0.65	0.97	21.8	194
9/16		0.68	1.01	22.7	202
	15	0.75	1.12	25.0	222
5/8		0.86	1.28	27.8	247
	17	0.99	1.47	31.9	284
	18	1.16	1.73	35.4	315
3/4		1.30	1.93	39.7	353
	20	1.43	2.13	43.8	390
7/8		1.72	2.56	53.7	478
	24	2.01	2.99	62.6	557
1		2.30	3.42	69.8	621
	26	2.41	3.59	73.1	650
	28	2.77	4.12	84.3	750
1 1/8		2.89	4.30	87.8	781
	30	3.19	4.75	96.8	861
1 1/4		3.54	5.27	108	961
	32	3.60	5.36	110	979
	34	3.83	5.70	123	1094
1 3/8		4.04	6.01	130	1157
	36	4.29	6.38	138	1228
	38	4.96	7.38	153	1361
1 1/2		4.99	7.43	154	1370



6x26



6x36

Triple-Pac 6 IWRC—Triple Compacted

Contact your Bethlehem Wire Rope® distributor for sizes not shown.



# Bethlehem Wire Rope®



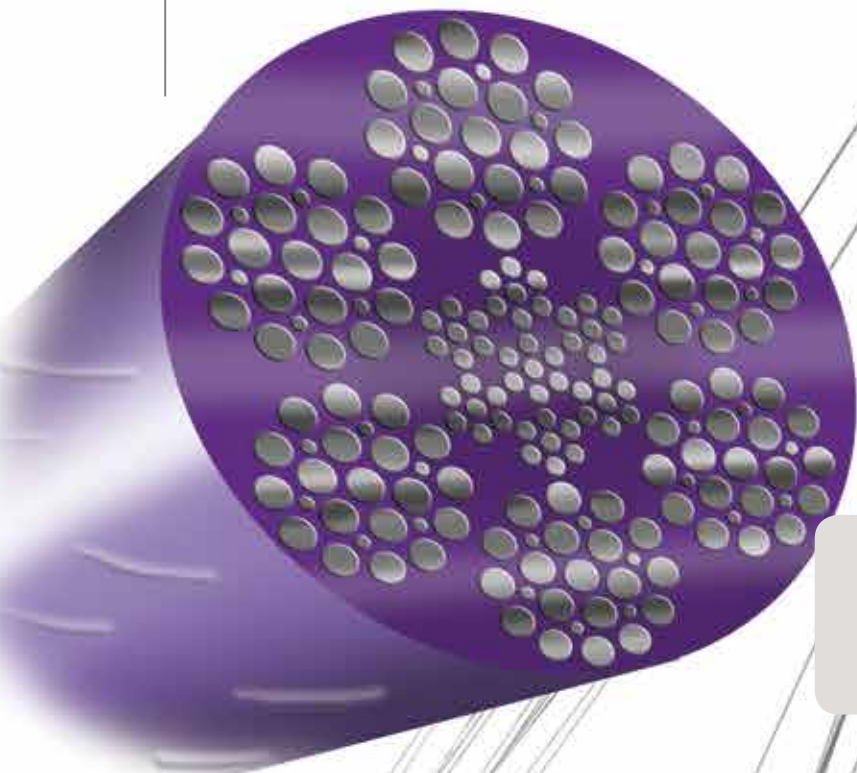
## 6X19/36 Class **BXL (plastic filled)** IWRC

### Benefits

- \_ **BXL** has longer service life
- \_ **BXL** has improved fatigue resistance
- \_ **BXL** increases abrasion resistance
- \_ **BXL** resists multilayer drum crushing
- \_ **BXL** extends sheave and drum life
- **BXL** is pre-lubricated prior to plastic infusion

### Applications

Mobile Cranes; Overhead and Gantry Cranes; Winch Line



**Finish:** Bright 1/4 to 2-3/4"

**Direction:** Right and Left

**Lay Type:** Regular

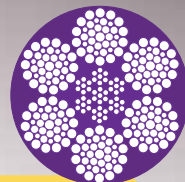
Diameter		Approx. Weight		Minimum Breaking Strength			
inches	mm	lbs/ft.	kg/m	EIP/1960		EEIP/2160	
				tons	kN	tons	kN
1/4		0.13	0.19	3.40	30.2	3.74	33.3
	7	0.16	0.24	4.13	36.7	4.54	40.4
5/16		0.19	0.28	5.27	46.9	5.80	51.6
	8	0.20	0.30	5.35	47.6	5.89	52.4
	9	0.24	0.36	6.78	60.3	7.45	66.3
3/8		0.27	0.40	7.55	67.2	8.30	73.8
	10	0.30	0.45	8.32	74.0	9.15	81.4
	11	0.36	0.54	10.1	89.9	11.1	98.8
7/16		0.37	0.55	10.2	90.7	11.2	99.6
	12	0.43	0.64	11.9	106	13.1	117
1/2		0.48	0.71	13.3	118	14.6	130
	13	0.50	0.74	13.9	124	15.3	136
	14	0.59	0.88	16.2	144	17.8	158
9/16		0.62	0.92	16.2	144	18.5	165
	15	0.68	1.01	18.5	165	20.4	181
5/8		0.76	1.13	20.6	183	22.7	202
	17	0.87	1.29	23.6	210	26.0	231
	18	0.98	1.46	26.5	236	29.1	259
3/4		1.09	1.62	29.4	262	32.4	288
	20	1.21	1.80	32.4	288	35.6	317
7/8		1.49	2.22	39.8	354	43.8	390
	24	1.74	2.59	46.4	413	51.1	455
1		1.94	2.89	51.7	460	56.9	506
	26	2.04	3.04	54.2	482	59.6	530
	28	2.36	3.51	62.8	559	69.1	615
1 1/8		2.46	3.66	65.0	578	71.5	636
	30	2.71	4.03	71.6	637	78.8	701
1 1/4		3.03	4.51	79.9	711	87.9	782
	32	3.09	4.60	81.2	722	89.3	794
	34	3.48	5.18	91.6	815	101	899
1 3/8		3.68	5.48	96.0	854	106	943
	36	3.91	5.82	102	907	112	996
	38	4.35	6.47	114	1014	125	1112
1 1/2		4.37	6.50	114	1014	125	1112
	40	4.82	7.17	126	1120	138	1228
1 5/8		5.12	7.62	132	1174	146	1299
	42	5.30	7.89	137	1219	150	1335
	43	5.57	8.29	143	1272	158	1406
1 3/4		5.95	8.85	153	1361	169	1504
	46	6.37	9.48	164	1459	180	1601
1 7/8		6.83	10.2	174	1548	192	1708
	48	6.93	10.3	177	1575	194	1726
	50	7.52	11.2	192	1708	211	1877
2		7.76	11.5	198	1762	217	1931
	52	8.13	12.1	207	1842	228	2028
	53	8.44	12.6	216	1922	237	2109
2 1/8		8.77	13.1	221	1966	244	2171
	55	9.10	13.5	229	2037	252	2242
	56	9.44	14.0	238	2117	262	2331
2 1/4		9.83	14.6	247	2198	272	2420
	58	10.1	15.0	254	2260	280	2491
	59	10.5	15.6	263	2340	290	2580
2 3/8		10.9	16.2	274	2438	302	2687
	61	11.1	16.5	280	2491	308	2740
	62	11.6	17.3	289	2571	318	2829
2 1/2		12.2	18.2	302	2687	332	2954
	64	12.4	18.5	307	2731	337	2998
	65	12.8	19.0	316	2811	348	3096
2 5/8		13.4	19.9	331	2945	364	3238
	68	14.0	20.8	344	3060	379	3372
	69	14.4	21.4	354	3149	390	3470
2 3/4		14.7	21.9	361	3212	397	3532



6x19S



6x25



6x36

6x19/36 Class BXL (plastic filled) IWRC

Contact your Bethlehem Wire Rope® distributor for sizes not shown.



**Bethlehem Wire Rope®**

800-541-7673 info@wireropeworks.com



# Bethlehem Wire Rope®



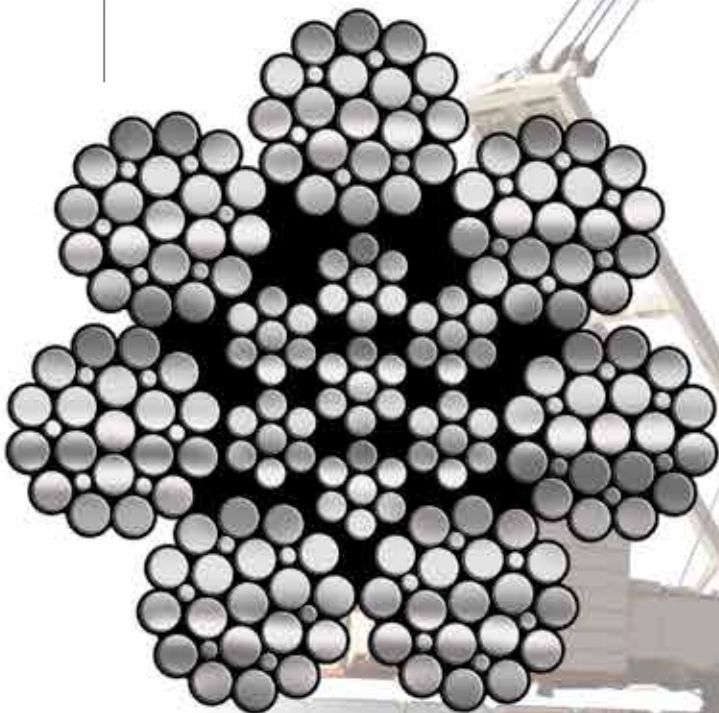
## 7 Strand **Bright/BXL/Drawn Galv.** IWRC

### Benefits

- \_Extended rope life
- \_Greater bearing surface than 6-strand ropes
- \_Reduced sheave wear
- \_Increased resistance to bending fatigue
- \_BXL has very good resistance to crushing
- \_BXL has increased abrasion resistance

### Applications

Mobile Cranes; Overhead and Gantry Cranes;  
Ladle Cranes; Container Cranes



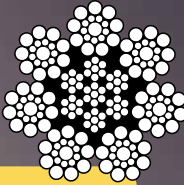
**Finish:** Bright 7/8 to 1-1/8"

**Direction:** Right and Left

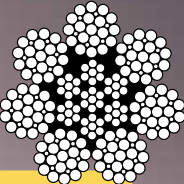
**Lay Type:** Regular

Diameter		Approx. Weight		Minimum Breaking Strength			
				EIP/1960		EEIP/2160	
inches	mm	lbs/ft.	kg/m	tons	kN	tons	kN
7/8		1.43	2.13	39.8	354	43.8	390
	24	1.67	2.49	46.4	413	51.1	455
1		1.87	2.78	51.7	460	56.9	506
	26	1.96	2.92	54.2	482	59.6	530
	28	2.28	3.39	62.8	559	69.1	615
1 1/8		2.37	3.53	65.0	578	71.5	636
<b>BXL (Plastic Filled Rope)</b>							
7/8		1.50	2.23	39.8	354	43.8	390
	24	1.75	2.60	46.4	413	51.1	455
1		1.96	2.78	51.7	460	56.9	506
	26	2.05	3.05	54.2	482	59.6	530
	28	2.39	3.56	62.8	559	69.1	615
1 1/8		2.49	3.71	65.0	578	71.5	636

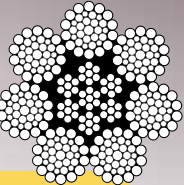
Contact your Bethlehem Wire Rope® distributor for sizes not shown.



7x19



7x25



7x36



7x25BXL

7 Strand Bright/BXL/Drawn Galvanized IWRC







# Bethlehem Wire Rope®



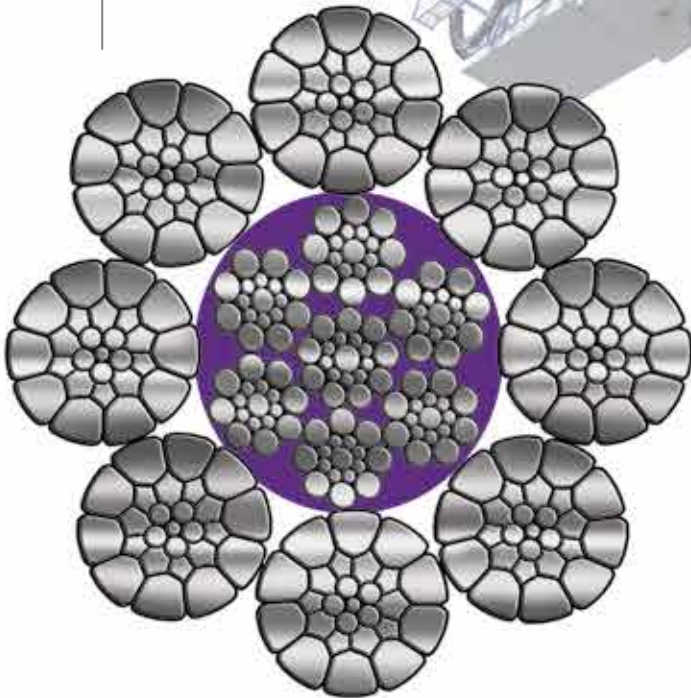
## 8 PAC **Bright** with **BXL** IWRC Compacted Strands

### Benefits

- \_Compacted strands for higher breaking strength
- \_Extended rope life
- \_Very good resistance to bending fatigue
- \_Very good resistance to crushing
- \_Plastic-filled core for better strand support

### Applications

Off-Shore and Mobile Crane Boom Hoist;  
Overhead and Gantry Cranes; Ladle  
Cranes; Container Cranes



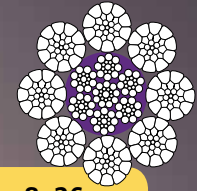
**Finish:** Bright 5/8 to 2-1/2"

**Direction:** Right and Left

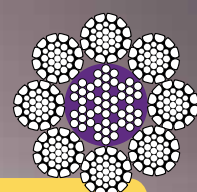
**Lay Type:** Regular

**Available:** Bethlehem No-Melt Lube

Diameter		Approx. Weight		Minimum Breaking	
inches	mm	lbs/ft.	kg/m	EEIP/2160	
				tons	kN
5/8		0.80	1.18	25.0	222
	17	0.92	1.37	28.7	255
	18	1.04	1.55	32.1	286
3/4		1.17	1.74	36.0	320
	20	1.29	1.92	39.7	353
7/8		1.60	2.38	48.3	430
	24	1.87	2.78	56.3	501
1		2.10	3.13	62.8	559
	26	2.20	3.27	65.8	585
	28	2.53	3.76	75.9	675
1 1/8		2.63	3.91	79.0	703
	30	2.90	4.32	87.1	775
1 1/4		3.26	4.85	98.0	872
	32	3.31	4.93	99.5	885
	34	3.70	5.51	111	988
1 3/8		3.90	5.80	117	1041
	36	4.14	6.16	124	1103
	38	4.61	6.86	137	1219
1 1/2		4.63	6.89	138	1228
	40	5.10	7.59	152	1352
1 5/8		5.45	8.11	160	1423
	42	5.64	8.39	166	1477
	43	5.94	8.84	174	1548
1 3/4		6.35	9.45	186	1655
	46	6.80	10.1	199	1770
1 7/8		7.30	10.9	211	1877
	48	7.42	11.0	214	1904
	50	8.00	11.9	232	2064
2		8.26	12.3	239	2126
	52	8.65	12.9	250	2224
	53	9.00	13.4	258	2295
2 1/8		9.33	13.9	268	2384
	55	9.69	14.4	278	2473
	56	10.1	15.0	287	2553
2 1/4		10.5	15.6	299	2660
	58	10.8	16.1	308	2740
	59	11.2	16.7	318	2829
2 3/8		11.7	17.4	332	2954
	61	12.0	17.9	339	3016
	62	12.4	18.5	348	3096
2 1/2		13.0	19.3	365	3247
	64	13.2	19.6	371	3301
	65	13.6	20.2	382	3399



8x26



8x31

8 PAC Bright with BXL IWRC—Compacted Strands

Contact your Bethlehem Wire Rope® distributor for sizes not shown.





# Bethlehem Wire Rope®



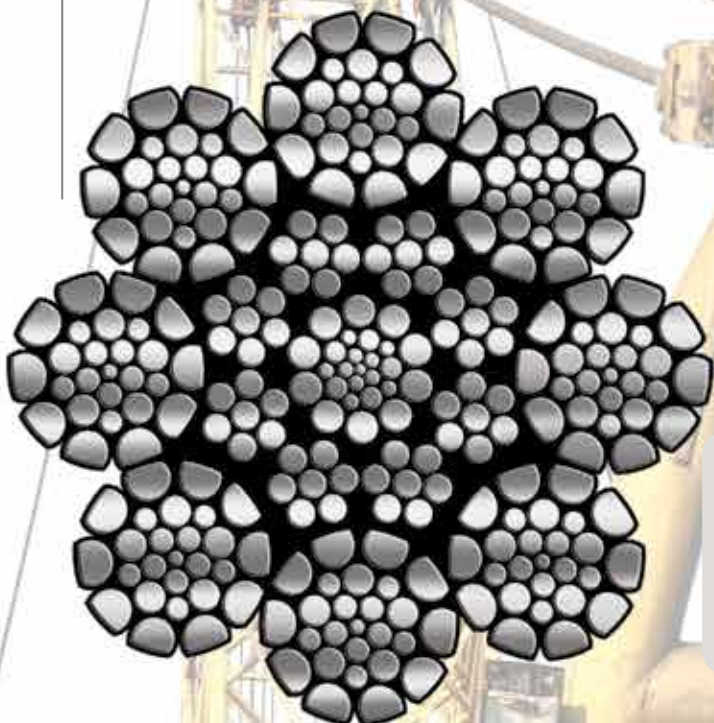
## 8 PAC **Bright UL IWRC** Compacted Strands

### Benefits

- \_Compacted strands for higher breaking strength
- \_Unit lay core increasing breaking strength and strand support
- \_Extended rope life
- \_Greater bearing surface than 6 and 7 strand ropes
- \_Very good resistance to bending fatigue

### Applications

Off-Shore and Mobile Crane Boom Hoist



**Finish:** Bright 5/8 to 2-1/2"

**Direction:** Right and Left

**Lay Type:** Regular

**Available:** Bethlehem No-Melt Lube

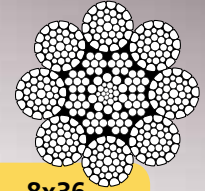
Diameter		Approx. Weight		Minimum Breaking	
inches	mm	lbs/ft.	kg/m	EEIP/2160	
				tons	kN
5/8		0.83	1.24	26.3	234
	17	0.95	1.41	30.2	269
	18	1.07	1.59	33.6	299
3/4		1.20	1.79	37.6	335
	20	1.32	1.96	41.4	368
7/8		1.64	2.44	50.8	452
	24	1.91	2.84	59.2	527
1		2.14	3.18	66.0	587
	26	2.42	3.60	69.2	616
	28	2.59	3.85	79.7	709
1 1/8		2.70	4.02	83.0	738
	30	2.98	4.43	91.5	814
1 1/4		3.33	4.96	102	907
	32	3.38	5.03	104	925
	34	3.82	5.68	117	1041
1 3/8		4.03	6.00	123	1094
	36	4.28	6.37	131	1165
	38	4.76	7.08	144	1281
1 1/2		4.79	7.13	145	1290
	40	5.28	7.86	160	1423
1 5/8		5.62	8.36	170	1512
	42	5.82	8.66	176	1566
	43	6.11	9.09	183	1628
1 3/4		6.53	9.72	196	1744
	46	6.99	10.4	210	1868
1 7/8		7.50	11.2	223	1984
	48	7.62	11.3	227	2020
	50	8.24	12.3	244	2171
2		8.51	12.7	252	2242
	52	8.92	13.3	264	2349
	53	9.28	13.8	273	2429
2 1/8		9.62	14.3	283	2518
	55	9.99	14.9	294	2616
	56	10.4	15.5	303	2696
2 1/4		10.8	16.0	316	2811
	58	11.1	16.5	325	2891
	59	11.5	17.1	334	2972
2 3/8		12.0	17.8	349	3105
	61	12.3	18.3	357	3176
	62	12.8	19.0	369	3283
2 1/2		13.4	19.9	387	3443
	64	13.6	20.2	393	3496
	65	14.0	20.8	405	3603



8x26



8x31



8x36

8 PAC Bright UL IWRC—Compacted Strands

Contact your Bethlehem Wire Rope® distributor for sizes not shown.





# Bethlehem Wire Rope®



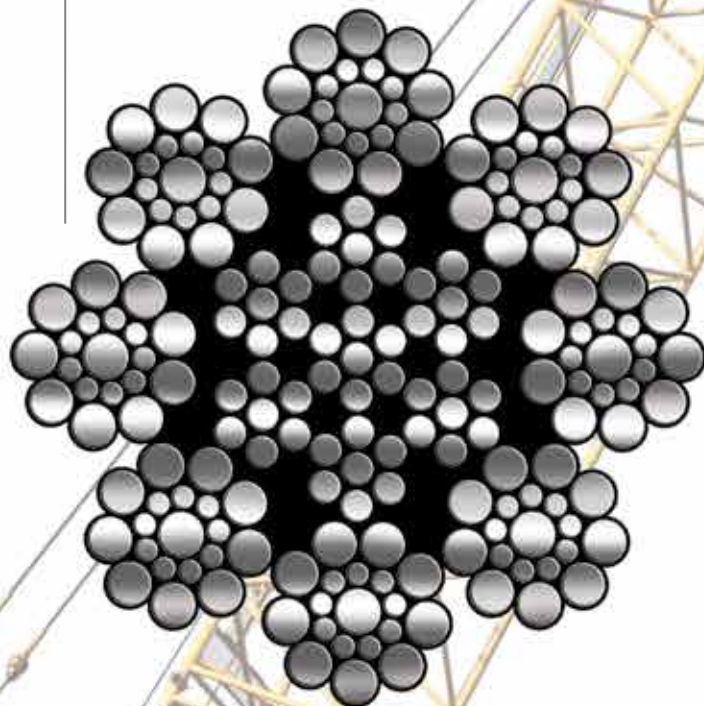
## 8x19 Class **Rotation Resistant**

### Benefits

- \_Low cost rotation resistant rope
- \_Rugged 8 strand construction

### Applications

Mobile Cranes



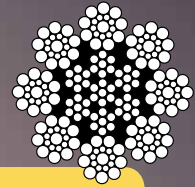
**Finish:** Bright 7/16 to 1-1/2"

**Direction:** Right

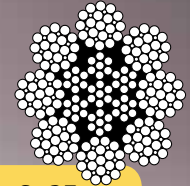
**Lay Type:** Regular

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	tons	kN
7/16		0.36	0.54	9.00	80.1
	12	0.42	0.63	10.5	93.4
1/2		0.47	0.70	11.6	103
	13	0.49	0.73	12.2	109
	14	0.58	0.86	14.1	125
9/16		0.60	0.89	14.7	131
	15	0.66	0.98	16.2	144
5/8		0.73	1.09	18.1	161
	17	0.84	1.25	20.8	185
	18	0.95	1.41	23.1	206
3/4		1.06	1.58	25.9	230
	20	1.17	1.74	28.5	254
7/8		1.44	2.14	35.0	311
	24	1.68	2.50	40.8	363
1		1.88	2.80	45.5	405
	26	1.97	2.93	47.7	424
	28	2.29	3.41	55.0	489
1 1/8		2.39	3.56	57.3	510
	30	2.63	3.91	63.2	562
1 1/4		2.94	4.38	70.5	627
	32	2.99	4.45	71.6	637
	34	3.37	5.01	80.5	716
1 3/8		3.56	5.30	84.9	755
	36	3.78	5.63	90.2	802
	38	4.22	6.28	99.5	885
1 1/2		4.24	6.31	100	890

Contact your Bethlehem Wire Rope® distributor for sizes not shown.



**8x19**



**8x25**

8x19 Class Rotation Resistant



# Bethlehem Wire Rope®



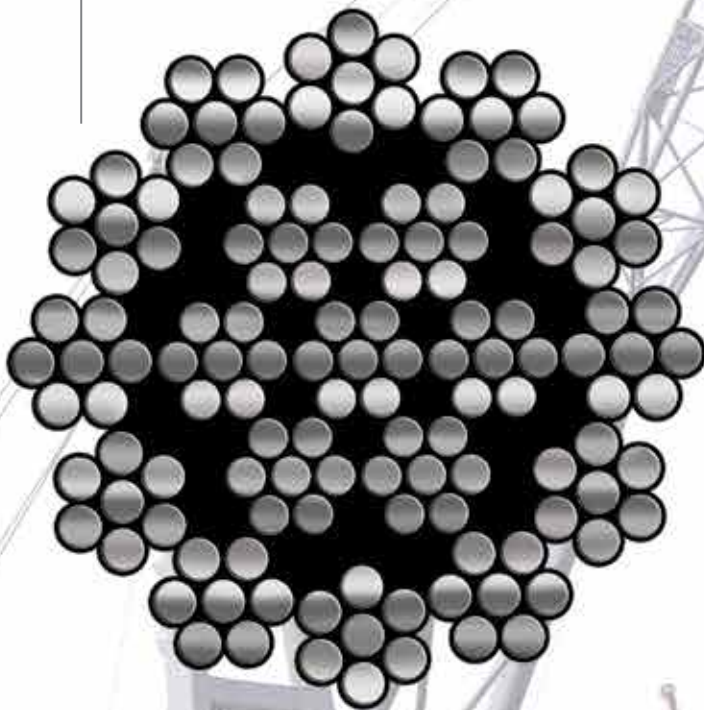
## 19x7 Rotation Resistant

### Benefits

- \_Low cost rotation resistant rope
- \_Better rotation resistance than 8-strand rotation resistant rope

### Applications

Mobile Cranes

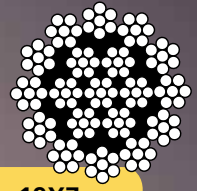


**Finish:** Bright 7/16 to 1-1/2"

**Direction:** Right

**Lay Type:** Regular

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	tons	kN
7/16		0.36	0.54	8.33	74.1
	12	0.42	0.63	9.71	86.4
1/2		0.45	0.67	10.8	96.1
	13	0.47	0.70	11.3	101
	14	0.56	0.83	13.1	117
9/16		0.58	0.86	13.6	121
	15	0.64	0.95	15.0	133
5/8		0.71	1.06	16.8	149
	17	0.81	1.21	19.3	172
	18	0.91	1.35	21.4	190
3/4		1.02	1.52	24.0	214
	20	1.12	1.67	26.5	236
7/8		1.39	2.07	32.5	289
	24	1.62	2.41	37.9	337
1		1.82	2.71	42.2	375
	26	1.91	2.84	44.2	393
	28	2.21	3.29	51.0	454
1 1/8		2.30	3.42	53.1	472
	30	2.54	3.78	58.5	520
1 1/4		2.84	4.23	65.1	579
	32	2.88	4.29	66.1	588
	34	3.25	4.84	74.3	661
1 3/8		3.43	5.10	78.4	698
	36	5.42	8.07	83.3	741
	38	4.06	6.04	92.3	821
1 1/2		4.08	6.07	92.8	826



**19X7**

19x7 Rotation Resistant

Contact your Bethlehem Wire Rope® distributor for sizes not shown.





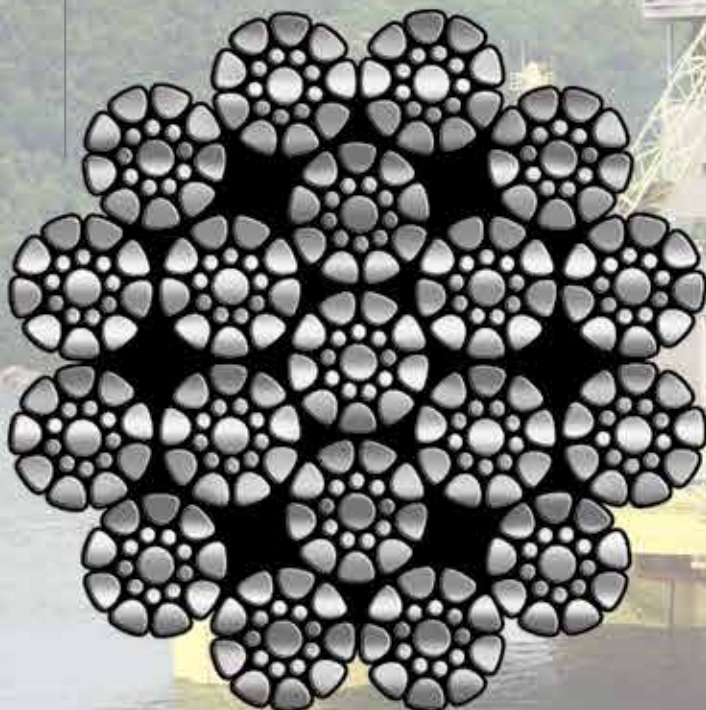
## SFP 19 Rotation Resistant Compacted Strands

### Benefits

- \_Compacted strands increase breaking strength
- \_Very good resistance to fatigue and abrasion
- \_Increased resistance to rotation compared to standard 19x7

### Applications

Mobile Cranes; Off-Shore Cranes

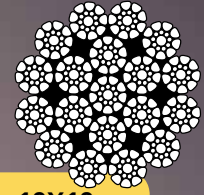


**Finish:** Bright 1/2 to 1-1/2"

**Direction:** Right

**Lay Type:** Regular

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	tons	kN
1/2		0.54	0.80	14.6	130
	13	0.57	0.85	15.3	136
	14	0.66	0.98	17.8	158
9/16		0.69	1.03	18.5	165
	15	0.76	1.13	20.4	181
5/8		0.85	1.26	22.7	202
	17	0.97	1.44	26.0	231
	18	1.12	1.67	28.9	257
3/4		1.25	1.86	32.4	288
	20	1.38	2.05	35.7	318
7/8		1.68	2.50	43.8	390
	24	1.96	2.92	51.1	455
1		2.17	3.23	56.9	506
	26	2.27	3.38	59.6	530
	28	2.64	3.93	68.7	611
1 1/8		2.75	4.09	71.5	636
	30	3.03	4.51	78.8	701
1 1/4		3.45	5.13	87.9	782
	32	3.50	5.21	89.3	794
	34	4.10	6.10	100	890
1 3/8		4.33	6.44	106	943
	36	4.60	6.85	113	1005
	38	5.08	7.56	124	1103
1 1/2		5.11	7.60	125	1112



**19X19**

Super Flex Pac 19 Rotation Resistant—Compacted Strands

Contact your Bethlehem Wire Rope® distributor for sizes not shown.



# Bethlehem Wire Rope®



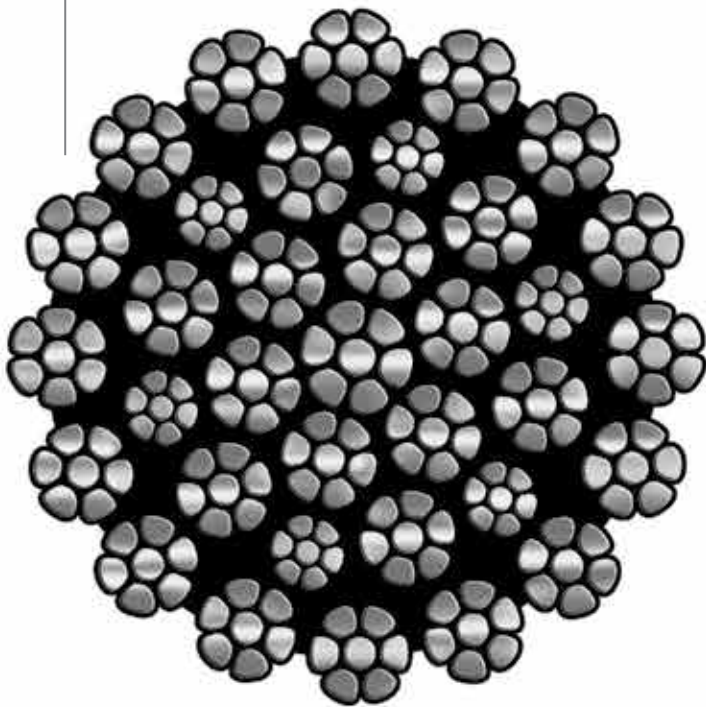
## SFP 35 **Rotation Resistant** Compacted Strands

### Benefits

- \_Compacted strands increase breaking strength
- \_Very good resistance to fatigue and abrasion
- \_Very high breaking strength
- \_Superior rotation resistance
- \_Higher resistance to crushing as compared to other rotation resistant ropes

### Applications

Mobile Cranes; Tower Cranes; Off-Shore Cranes

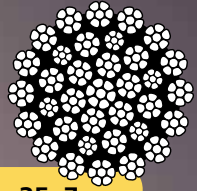


**Finish:** Bright 5/8 to 1-1/4"

**Direction:** Right

**Lay Type:** Lang

Diameter		Approx. Weight		Minimum Breaking Strength	
inches	mm	lbs/ft.	kg/m	tons	kN
5/8		0.85	1.26	30.6	272
	16	0.85	1.26	30.6	272
	17	0.96	1.43	32.2	286
	18	1.08	1.61	35.6	317
3/4	19	1.21	1.80	42.9	382
	20	1.34	1.99	45.1	401
	22	1.62	2.41	54.9	488
7/8	24	1.65	2.46	57.2	509
	26	1.92	2.86	63.5	565
1	28	2.15	3.20	76.9	684
	26	2.26	3.36	78.2	696
	28	2.62	3.90	89.7	798
1 1/8	30	2.73	4.06	91.6	815
	30	3.01	4.48	105	934
1 1/4		3.42	5.09	122	1085



35x7

Super Flex Pac 35 Rotation Resistant—Compacted Strands

Contact your Bethlehem Wire Rope® distributor for sizes not shown.

